

Receiving Report

Date: 12/2/05

Batch No: 1152-372

Supplier: Manner

Dart P/O: 17330

Packing Slip: Yes ☒ No ☒
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ✓ 12/2/05 N/A ☒
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
 Date: 12/2/05
 Received/Costing:
 Initial:

Location

Purchase Order Receipt Listing

Thursday, July 05, 2012 11:50:49 AM

All amounts are calculated in domestic currency.

All Vendors		Receipt Dates from 7/5/2012 to 7/5/2012		All Line Item Types	
PO ID PO17330					
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All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name		VC-MAR001	Marmion/Keystone Canada Ltd.								
PO17330	1		M304TR0.750W.049 f	f	7/6/2012	7/5/2012	400.0000	\$2.18	0.0000	0	\$871.39
CAD	No		304 RD Tube .750 x f .049W	f	400.0000	DESJ02		\$871.39	0.0000	0	
			122312								
	2		M304TR1.000W.065 f	f	7/6/2012	7/5/2012	60.0000	\$2.79	0.0000	0	\$167.21
	No		304 RD Tube 1.00 x f .065W	f	60.0000	DESJ02		\$167.21	0.0000	0	
			122312								
	3		M6061T6T0.500W.0 f	f	7/6/2012	7/5/2012	504.0000	\$2.08	0.0000	0	\$1,048.50
			58								
			6061-T6 RD Tube f	f	504.0000	DESJ02		\$1,048.50	0.0000	0	

Total Received Quantity:	964.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	\$2,087.14
Total Balance Due Quantity:	0.0000

**Marmon/Keystone Canada Inc.**

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357PAGE... 1
Order : 1119221
Date... 07/03/2012

PACKING SLIP

SOLD TO: _____

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO: _____

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
TST OVERLAND #222212		BOUCHERVILLE	G. Dulude	17330	
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	504 /FT	Fax all papers to Linda Lacelle 613-632-1053 ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#:. HT#.....: F00013711 Total... rev: 01/11 GD	42 42	504/FT 504/FT	✓
02	400 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 3/4 X .049 A213 STS .750 .049 304L Tariff Number: 7304. Cust. part#:. HT#.....: YT14029 Total...	20 20	400/FT 400/FT	✓
03	60 /FT	STAINLESS STEEL SEAMLESS TUBE SMLS TUBE 304L 1 X .065 A213 STS 1.000 .065 304L Tariff Number: 7304. Cust. part#:. HT#.....: YT1770 Total...	3 3	60/FT 60/FT	✓

No. of Bdl's/Pieces

1 / 0

Total Weight.....:

234

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

KAISER ALUMINUM FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 61-17107-3		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 606551	LINE ITEM: 003	SHIP DATE: 01/04/2012	KAISER LOT NUMBER: F00013711	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 668.000 LB	QUANTITY: 586.000 PCS	B/L NUMBER: 602261	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
* F00013711	0001	1	45.9	42.4	13.0	N/A	N/A	N/A
* F00013711	0002	1	45.3	41.8	13.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round @
AMS-4082P ASTM-B210-04 WW-T-700/6F
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
No Weld Repair. Mercury Free.

SM
12/6/05

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER,AZ) MELTED IN USA

Plant Serial: 00022759
Kaiser Order Number: 606551
Line Item: 003

KAISER

ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

Alex Yeh

Q. C. REVIEWED



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2012/5/8

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2012-1-14-B-7

P.O.NO.: MN2760

ORDER NO.: 2012-01-014-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-10a TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 400 GRIT.

HEAT NO.: YT114029

CHEMICAL CONTENTS (WT%)

ELEMENTS	C	Mn	P	S	Si	Ni	Cr
SPECIFICATION	≤ 0.035	≤ 2.00	≤ 0.045	≤ 0.030	≤ 1.00	8.0~13.0	18.0~20.0
RESULTS (LADLE)	0.022	0.77	0.037	0.005	0.42	8.06	18.32

PHYSICAL PROPERTIES

Dimensions			Bundle No.	Pieces	Weight (kg)	0.2%YS (Mpa)			TS (Mpa)			EL (%)			FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥ 205	≥ 515	≥ 35	≥ 515	≥ 62.5	OK	OK	75	OK				
0.750	0.049	20	P12-3-337	250	841	270	685	62.5	OK	OK	OK	OK	75	OK				OK (DRILLED HOLE)

REMARKS:

AS PER ASTM A213-10a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-05-25

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Diweiwei
MANAGER OF QUALITY ASSURANCE DEPARTMENT

A.C. Reviewed
28/01/12

12/07/05

SHANGHAICRYSTAL PALACE PIPE CO.,LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

CRYSTAL-PALACE

ISO9001:2000 ;PED Material Certificate (No.:QAC0021058/A) DATE OF ISSUE: 2010/9/14

CUSTOMER:MARMON/KEYSTONE CANADA INC.		CERTIFICATE NO.:2010-5-13-A-8										
P.O.NO.: MN6855		ORDER NO.:2010-05-013-A										
COMMODITY: STAINLESS STEEL SEAMLESS TUBING												
GRADE :ASTM A213/ASME SA213-07 TP304/TP304L												
CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 320 GRIT.												
HEAT NO.: YTI1770												
CHEMICAL CONTENTS (WT%)												
ELEMENTS		C	Mn	P	S	Si	Ni	Cr				
SPECIFICATION		≤ 0.035	≤ 2.00	≤ 0.040	≤ 0.030	≤ 0.75	8.0~12.0	18.0~20.0				
RESULTS (LADLE)		0.023	0.85	0.039	0.003	0.43	8.08	18.15				
PHYSICAL PROPERTIES												
Dimensions		Bundle No.		Pieces	Weight (kg)	0.2%YS (Mpa)	T S (Mpa)	EL (%)	FLARING TEST	FLATTENING TEST	HARDNESS HRB	EDDY CURRENT TEST TO E426 (100%)
O.D (inch)	W.T (inch)	Length (feet)				≥ 205	≥ 515	≥ 35	OK	OK	74	OK (DRILLED HOLE)
1.000	0.065	20	Z10-8-45		500	310	680	60.0				
REMARKS:												
AS PER ASTM A213/ASME SA213-07												
WALL THICKNESS TOLERANCE AS PER ASTM A269-07												
IN COMPLIANCE TO NACE MR0175-2003												
IC TEST TO ASTM A262 PRACTICE E												
SOLUTION HEAT TREATMENT :1050°C X 1.5m/min												
NO WELD REPAIR WAS PERFORMED												
FREE FROM MERCURY CONTAMINATION												
COUNTRY OF ORIGIN: CHINA												
MILL TEST CERTIFICATE TO EN 10204/3.1												
INVOICE NO: YK-10-09-20												
SHANGHAI CRYSTAL PALACE PIPE CO.,LTD												
<div style="display: flex; justify-content: space-between;"> <div> <p>Q.C. Reviewed</p> <p><i>[Signature]</i></p> <p>2010/09/10</p> </div> <div> <p>MANAGER OF QUALITY ASSURANCE DEPARTMENT</p> </div> </div>												



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17330**

Purchase Order Date 6/29/12

PO Print Date 6/29/12

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone 800 361 8142

Vendor Fax 450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/29/12
e-mail

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.750W.049 017	304 RD Tube .750 x .049W	7/06/12 Yes	400.00 f	TST ground	\$2.2200	\$888.00
		Special Inst: MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A260 MILL FINISH					
2	M304TR1.000W.065 018	304 RD Tube 1.00 x .065W	7/06/12 Yes	60.00 f	TST ground	\$2.8400	\$170.40
		Special Inst: MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A260 MILL FINISH					
3	M6061T6T0.500W.058 019	6061-T6 RD Tube .500 x.058W	7/06/12 Yes	504.00 f	TST ground	\$2.1200	\$1,068.48

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 6/29/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required (YES) NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17330**

Purchase Order Date 6/29/12

PO Print Date 6/29/12

Page Number 2 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

800 361 8142

450 641 4357

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62
TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

PO Total:

\$2,126.88

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 6/29/12

CL

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO